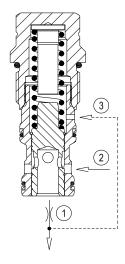
**Rexroth** Bosch Group

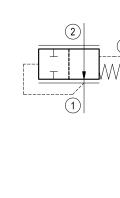
## RE 18321-59/09.10

# Logic element, flow control with external pilot

Common cavity, Size 12

VLSC-12A

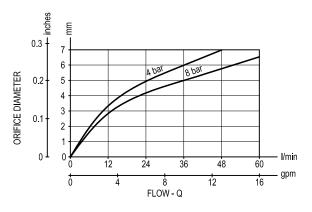




#### Description

When pressure at 1 rises above the selected spring bias pressure against the spool, the valve shifts to block flow from 2 to 1. Pilot pressure at 3 is additive to the spring bias pressure. The valve may be used in switching or compensation type applications, and will maintain a constant pressure drop across a fixed (or variable) orifice downstream of 1 when installed and piloted per the diagram above.

#### Performance

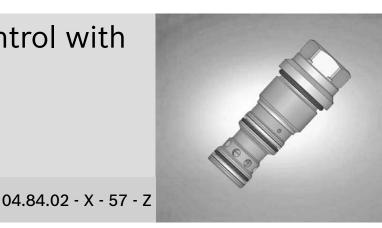


#### **Technical data**

Max. operating pressure bar (psi)	350 (5000)
Max. flow I/min. (gpm)	60 (16)
Max. internal leakage (*) cm <sup>3</sup> /min. (cu.in./min.)	100 (6)
Fluid temperature range °C (°F)	-30 to 100 (-22 to 212)
Installation torque Nm (ft-lbs)	81-95 (60-70)
Weight kg (lbs)	0.23 (0.51)
Cavity	CA-12A-3C see data sheet RE 18325-70
Seal kit (**) code material no.	RG12A9010520100 R901111379
Fluids	Mineral-based or synthetics with lubricating properties at viscosities of 10 to 500 mm <sup>2</sup> /s (cSt)
Filtration	Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Installation	No restrictions
Other Technical Data	See data sheet RE 18350-50
(*) Massured at 200 bar (2000 pa	;)

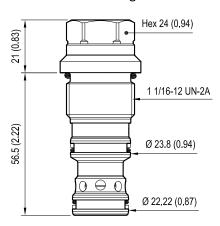
(\*) Measured at 200 bar (2900 psi)

(\*\*) Only external seals for 10 valves



#### Dimensions

Fixed setting





### Ordering code

04.84.02 \* Х 57 Ζ 00 Series 0/A to L unchanged performances and dimensions Logic element, flow control with Version and options standard external pilot SPRINGS Pilot ratio Adj. press. range Pressure increase **Bias spring** bar (psi) bar/turn (psi/turn) bar (psi) = 00 Fixed setting = 04 --4 (60) ±20% = 08 --8 (115) ±15% Common cavity, Size 12 Note: Special settings available. Contact factory authorized representative for ordering code

уре	Material number
048402005704000	R930005759
048402005708000	R930005760
Bosch Rexroth Oil Control S Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena,	
Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com	, naiy