

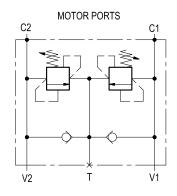
**RE 18308-21/04.10** 1/2 Replaces: RE 00171/02.07

# Dual cross over relief, direct acting, with anti-cavitation check valves, flangeable to motor

VSDI-VA-80-FM

05.16.15 - X - Y - Z





## **Description**

It relieves the inlet pressure from either one of the supply lines and it protects the motor from shocks or pressure surges induced by changes in direction or by sudden stops. The dual relief is of the cross over type, and exhausted oil is transferred to the other line (from V1 into V2 and vice-versa) to prevent cavitation. An extra tank port (T), with 2 checks, allows to make up for any drain or exhausted flow and ensures that the motor is always full.

### **Technical data**

# Hydraulic

Operating pressure	bar (psi)	up to 210 (3000)
Max. flow	l/min (gpm)	80 (21)

Flangeable on REXROTH motors A2FE-28-32 series

For relief cartridge details, see RE 18318-25 (VS-80 041105X99Z)

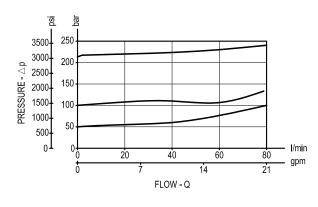
Each cartridge can be individually pressure set.

# General

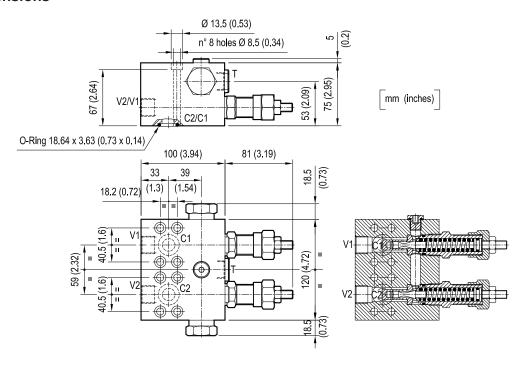
Manifold material		Aluminium	
Note: aluminium bodies are often strong enough for operating pressures exceeding 210 bar (3000 psi), depending from the fatigue life expected in the specific application. If in doubt, consult our Service Network.			
Weight	kg (lbs)	3.1 (6.8)	
Fluid temperature range	°C (°F)	between -30 (-22) and +100 (212)	
Other technical data		see data sheet RE 18350-50	

Note: for applications outside these parameters, please consult us.

### **Performance**

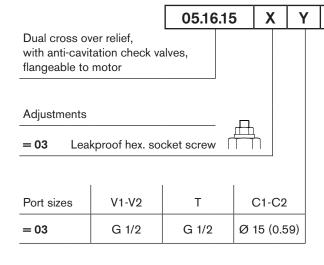


### **Dimensions**



Ζ

# Ordering code



	SPRINGS		
	Adj. pressure	Pres. increase	Std. setting
	range	bar/turn	Q=5 (I/min.)
	bar (psi)	(psi/turn)	bar (psi)
= 20	80-250	27	200
	(1160-3600)	(392)	(2900)

Tamper resistant cap code 11.04.23.003 R930000754

Туре	Material number
05161503032000A	R930001377

Туре	Material number

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Subject to change.