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Safety directional valves with spool position monitoring

On-off, direct operated, conforming to Machine Directive 2006/42/EC - certified by 🜚

DHI/FI and DHI/FV are phase-out components not recommended for new applications



Direct operated safety directional valves with spool position monitoring, **CE** marked and certified by **TÜV** in accordance with safety requirements of Machine Directive 2006/42/EC.

DHI, size 06, for AC and DC supply, with cURus certified solenoids

DHE, size 06, high performances, for AC and DC supply with cURus certified solenoids

DKE, size 10, for AC and DC supply with cURus certified solenoids

The values are equipped with ${\rm FI}$ inductive proximity sensor or ${\rm FV}$ inductive position switch for the spool position monitoring, see section 1 and 11 for sensors availability and technical characteristics.

Certification

The **TÜV** certificate can be downloaded from www.atos.com, catalog on line, technical information section.

Mounting surface: ISO 4401, size 06 and 10 Max flow: DHI 60 l/min DHE 80 l/min DKE 150 l/min

Max pressure: 350 bar

1 RANGE OF VALVE'S MODELS

| Valvo | | | DC so | enoids | AC solenoids | | | |
|--------|----|--|-------------|--------|--------------|-----|--|--|
| Size | | Description | Sensor type | | | | | |
| coue | | | /FI | /FV | /FI | /FV | | |
| DHI-06 | 06 | direct operated solenoid valves, on-off, single solenoid | • | • | • | • | | |
| DHI-07 | 06 | direct operated solenoid valves, on-off, double solenoid | • | | • | | | |
| DHE-06 | 06 | direct operated solenoid valves, on-off, single solenoid | • | • | • | • | | |
| DHE-07 | 06 | direct operated solenoid valves, on-off, double solenoid | • | • | • | | | |
| DKE-16 | 10 | direct operated solenoid valves, on-off, single solenoid | • | • | • | • | | |
| DKE-17 | 10 | direct operated solenoid valves, on-off, double solenoid | • | • | • | | | |

Notes:

FI = inductive proximity sensor, type NO (normally open) or NC (normally closed)

FV = inductive position switch providing both NO and NC contacts to be wired on the electric connector

See section 11 for sensor's characteristics

1.1 FI sensor & FV switch configurations

Single solenoid valves size 06 & 10 are provided with n°1 FI sensor or n° 1 FV switch for the spool position monitoring



Double solenoid valves size 06 & 10 are provided with n° 2 FI sensors or n° 1 FV switch for the spool position monitoring



Double solenoid valves size 06 with detent are provided with n°2 FI sensors or n° 1 FV switch for the spool position monitoring





For model code of DHI and DHE safety valves, see section 2 For model code of DKE safety valves, see section 4



Double solenoid valves size 10 with detent are provided with n° 1 FI sensor or nº 1 FV switch for the spool position





(1) the FV inductive position switch provides both NC and NO contacts

3 CONFIGURATIONS AND SPOOLS FOR DHI AND DHE (representation according to ISO 1219-1)



3.2 Special shaped spools for DHI and DHE

- spools type 0 and 3 are also available as 0/1 and 3/1 with restricted oil passages in central position, from user ports to tank.
- spools type 1, 4, 5 and 58 are also available as 1/1, 4/8, 5/1 and 58/1.
- They are properly shaped to reduce water-hammer shocks during the swiching.
- spools type 1, 1/2, 3, 8 are available as 1P, 1/2P, 3P, 8P to limit valve internal leakages.
- Other types of spools can be supplied on request.

3.1 Standard spool availability for DHI and DHE - spools not listed in the table are available for all valves models

| Valve type | standard spool | | | | | | | | | |
|------------|----------------|----|----|----|----|----|-----|--|--|--|
| valve type | 09 | 90 | 39 | 93 | 49 | 94 | 1/9 | | | |
| DHI/FI | • | • | • | • | • | • | • | | | |
| DHI/FV | | | | | | | | | | |
| DHE/FI | • | • | • | • | • | • | • | | | |
| DHE/FV | | | | | | | | | | |



DKE/FI and /FV are always provided with Y drain port

(1) the FV inductive position switch provides both NC and NO contacts



5.1 Special shaped spools for DKE

- spools type 0 and 3 are also available as 0/1 and 3/1 with restricted oil passages in central position, from user ports to tank.
- spools type **1** is also available as **1/1**, properly shaped to reduce the water-hammer shocks during the switching.
- spool type 1/9 has closed center in rest position but it avoids the pressurization of A and B ports due to the internal leakages.
- other types of spools can be supplied on request.

6 MAIN CHARACTERISTICS

| Assembly position / location | | Any position | | | | |
|----------------------------------|-------|--|--|--|--|--|
| Subplate surface finishing | | Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101) | | | | |
| MTTFd values according to EN ISO | 13849 | 150 years, for further details see technical table P007 | | | | |
| Compliance | | CE to Machine Directive 2006/42/EC. -EC type-examination certificate for safety components (1) -ISO 13849 category 1, PLC in high demand mode CE to Low Voltage Directive 2014/35/EU and Machine Directive 2006/42/EC. RoHS Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006 | | | | |
| Ambient temperature | | Standard = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C | | | | |
| Flow direction | | As shown in the symbols of table 3 and 5 | | | | |
| Operating pressure | DHI | P, A, B = 350 bar T = 100 bar (version /FI); 120 bar (version /FV) | | | | |
| | DHE | P, A, B = 350 bar T = 100 bar (version /FI); 210 bar (DC solenoid - version /FV); 160 bar (AC solenoid - version /FV) | | | | |
| | DKE | P, A, B = 350 bar T = (with Y port not connected to tank) 100 bar (version /FI); 210 bar (DC solenoid - version /FV); 120 bar (AC solenoid - version /FV) T = (with Y port drained to tank) 250 bar | | | | |
| Rated flow | | see diagrams Q/Δp at section 14 | | | | |
| Maximum flow | DHI | 60 l/min see section 15 | | | | |
| | DHE | 80 l/min see section 15 | | | | |
| | DKE | 150 l/min see section 15 | | | | |

(1) The type-examination certificate can be download from www.atos.com

6.1 Coils characteristics

| Insulation class | H (180°C) for DC coils (all versions) and AC coils (only DHI) |
|-----------------------------------|--|
| | F (155°C) for AC coils (DHE, DKE) |
| | Due to the occuring surface temperatures of the solenoid coils, the European standards |
| | EN ISO 13732-1 and EN ISO 4413 must be taken into account |
| Protection degree to DIN EN 60529 | IP 65 (with connectors correctly assembled) |
| Relative duty factor | 100% |
| Supply voltage and frequency | See electric features 🛛 |
| Supply voltage tolerance | ± 10% |
| Certification | cURus North American standard |

7 SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

| Seals, recommended fluid temperature | NBR seals (standard) = -20°C \div +80°C, with HFC hydraulic fluids = -20°C \div +50°C FKM seals (/PE option) = -20°C \div +80°C | | | | | | | |
|--------------------------------------|---|--|---------------|--|--|--|--|--|
| Recommended viscosity | 15÷100 mm²/s - max allowed ra | 15÷100 mm²/s - max allowed range 2,8 ÷ 500 mm²/s | | | | | | |
| Max fluid contamination level | ISO4406 class 20/18/15 NAS1638 class 9, see also filter section at www.atos.com or KTF catalog | | | | | | | |
| Hydraulic fluid | Suitable seals type | Classification | Ref. Standard | | | | | |
| Mineral oils | NBR, FKM | HL, HLP, HLPD, HVLP, HVLPD | DIN 51524 | | | | | |
| Flame resistant without water | FKM | HFDU, HFDR | 100 12022 | | | | | |
| Flame resistant with water | NBR | HFC | ISS TESEE | | | | | |

8 OPTIONS

A = Single solenoid valves: solenoid mounted at side of port B. In standard versions the solenoid is mounted at side of port A. Double solenoid valves DHE/FV(DC), DKE/FV(DC): FV inductive position switch mounted at side of port A. In standard versions the position switch is mounted at side of port B.

WARNING: the manual operation is not permitted for safety valves, than the valve is provided with solenoid blind rings to prevent the access to the manual override. The manual override protected by rubber cup (option /WP) is not available



WARNING: the inobservance of following prescriptions invalidates the certification and may represent a risk for personnel injury

Safety valves must be installed and commissioned only by qualified personnel



Safety valves must not be disassembled The inductive proximity FI or the inductive position switch FV can be adjusted only by the valve's manufacturer or Atos authorized service centers

Valve's components cannot be interchanged

The valves must operate without switching shocks and spool vibrations

9 ELECTRIC FEATURES

9.1 COILS FOR DHI AND DHE VALVES

| | External supply | Voltage | Type of | Po | wer | | Code of spare coil | |
|----------------|-----------------|--------------|---|--------|------------------|---------------------|----------------------|-----------------|
| Valve | nominal voltage | code | connector | consum | ption (3) | | Colour of coil label | |
| | ± 10% | | 'oltage code Type of connector DC (4) 12 DC 12 DC 14 DC 24 DC 28 DC 28 DC 48 DC 10 DC 25 DC 10 DC 666 50/60 AC 667 (4) 50/60 AC 50/60 AC 667 0/60 AC 750/60 AC 0/60 AC 669 230RC 669 | DHI | DHE | DHI | DHI | DHE |
| | 6 DC | 6 DC (4) | | | | COU-6DC | brown | - |
| | 12 DC | 12 DC | | | | COU-12DC | green | COE-12DC |
| | 14 DC | 14 DC | | | | COU-14DC | brown | COE-14DC |
| | 24 DC | 24 DC | | | | COU-24DC | red | COE-24DC |
| | 28 DC | 28 DC | | 33 W | 30 W | COU-28DC | silver | COE-28DC |
| | 48 DC | 48 DC | | | | COU-48DC | silver | COE-48DC |
| Valve nor | 110 DC | 110 DC | - | | | COU-110DC | gold | COE-110DC |
| | 125 DC | 125 DC | | | | COU-125DC | blue | COE-125DC |
| | 220 DC | 220 DC | 666 | | | COU-220DC | black | COE-220DC |
| | 24/50 AC | 24/50/60 AC | 667 | | - | COI-24/50/60AC (1) | nink | _ |
| DHI DHE | 24/60 AC | (4) | | | | | piint | _ |
| | 48/50 AC | 48/50/60 AC | | 60 VA | | COI-48/50/60AC (1) | white | _ |
| | 48/60 AC | (4) | | | | | | |
| | 110/50 AC | 110/50/60 AC | | | 58 VA | COI-110/50/60AC (1) | yellow | COE-110/50/60AC |
| | 115/60 AC (5) | 115/60 AC | | - | 80 VA | - | | COE-115/60AC |
| | 120/60 AC (4) | 120/60 AC | | | - | COI-120/60AC | white | - |
| | 230/50 AC | 230/50/60 AC | | 60 VA | 58 VA | COI-230/50/60AC (1) | light blue | COE-230/50/60AC |
| | 230/60 AC | 230/60 AC | | | 80 VA | COI-230/60AC | silver | COE-230/60AC |
| | 110/50 AC | 110BC | | | | COLI-110BC | blop | COE-110BC |
| | 120/60 AC | | 660 | 22.14/ | 20.14 | | goid | |
| DHI DHE | 230/50 AC | 230RC | 009 | 33 VV | 30 W | COU-230BC | blue | COE-230BC |
| | 230/60 AC | | | | | | Dido | |

(1) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by 10÷15% and the power consumption is 55 VA (DHI) and 58 VA (DHE)

(3) When solenoid is energized, the inrush current is approx 3 times the holding current. Inrush current values correspond to a power

(2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.

consumption of about 150 VA.

(4) Only for DHI(5) Only for DHE

9.2 COILS FOR DKE VALVE

| External supply nominal voltage ± 10% | Voltage code | Type of connector | Power consumption (2) | Code of spare coil |
|---|--------------|-------------------|-----------------------------|---------------------|
| 12 DC | 12 DC | | | CAE-12DC |
| 14 DC | 14 DC | | | CAE-14DC |
| 24 DC | 24 DC | | | CAE-24DC |
| 28 DC | 28 DC | | 36 W | CAE-28DC |
| 110 DC | 110 DC | 666 | | CAE-110DC |
| 125 DC | 125 DC | or | | CAE-125 DC |
| 220 DC | 220 DC | 667 | | CAE-220DC |
| 110/50/60 AC | 110/50/60 AC | | 100 VA | CAE-110/50/60AC (1) |
| 230/50/60 AC | 230/50/60 AC | | (3) | CAE-230/50/60AC (1) |
| 115/60 AC | 115/60 AC | | 130 VA | CAE-115/60AC |
| 230/60 AC | 230/60 AC | | (3) | CAE-230/60AC |
| 110/50/60 AC | 110 DC | 000 | 26 W/ | CAE-110DC |
| 230/50/60 AC | 220 DC | 600 | 30 W | CAE-220DC |

(1) In case of 60 Hz voltage frequency the performances are reduced by 10÷15% and the power consumption is 90 VA (2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.

(3) When solenoid is energized, the inrush current is approx 3 times the holding current.

10 COILS ELECTRIC CONNECTORS - according to din 43650 (to be ordered separately)

| 666, 667 (for | AC or DC supply) | 669 (for AC | 669 (for AC supply) | | CONNECTOR WIRING | | | |
|---------------|---|-------------------------------------|---|---|---|--|--|--|
| 28.5 | $\begin{array}{c ccccccccccccccccccccccccccccccccccc$ | 666, 1 = Pos 2 = Ne ⊕ = Co | , 667 sitive ⊕ gative ⊝ il ground | 669 1,2= Supply voltage VAC 3 = Coil ground | | | | |
| | | ▋▏ॷऻ╙┯┯╨┸╩ | | | SUPPLY V | OLTAGES | | |
| | | | | 666 | 667 | 669 | | |
| | | | | All voltages | 24 AC or DC 110 AC or DC 220 AC or DC | 110/50 AC 110/60 AC 230/50 AC 230/60 AC | | |

11 TECHNICAL CHARACTERISTICS OF INDUCTIVE PROXIMITY AND POSITION SWITCHES



12 CONNECTING SCHEMES OF INDUCTIVE PROXIMITY AND POSITION SWITCHES - FI and FV sensor's connector are always supplied with the valve



NOTE: the /FI proximity and /FV position switch are not provided with a protective earth connection

13 STATUS OF OUTPUT SIGNAL

13.1 Signal status for FI versions

| | Configuration 61 | Configuration 63 | Configuration 67 | Con | figuration | n 71 | | Configur | ation 75 | |
|-------------------------------------|------------------------|------------------------|------------------------|--------|------------|------------------|----|-------------|-----------------------|-----|
| | monitored position "0" | monitored position "1" | monitored position "2" | monito | red positi | ion " 0 " | | monitored p | position " 2 " | |
| | | | | | | | DI | H* | D | K* |
| HYDRAULIC | в | в | в | | A B | N | | А В | | А В |
| CONFIGURATION | | | | | 1 0 2 | Æ. | | 2 | | 2 |
| spool position | 1 0 | 1 2 | 0 2 | 1 | 0 | 2 | 1 | 2 | 1 | 2 |
| ON sensor signal OFF | A y | ¥4 | | | | | | | | t t |
| ON sensor a signal OFF | | | | | L of | | | | | |
| ON | | | | | n I | | | n | | |
| sensor b signal OFF | | | | | ۴¥ | | | <u>t</u> | | |

Diagrams show the behaviour of the output signal for inductive switches type FI/NO. For inductive switches type FI/NC the behaviour is opposite (high level signal instead of low level signal and viceversa)

13.2 Signal status for FV versions

| рн - рк | Configuration 6 | Configurati | tion 63 Config | uration 67 | Config | guration 71 | Configur | ation 75 | |
|----------------------------|-----------------|-------------|----------------|-----------------|------------|--------------------|----------|-----------------|--|
| Hydraulic configuration | | | | А В 2 Р Т | ↓ <u>1</u> | | | | |
| spool position | 1 0 | 1 | 2 0 | 2 | 1 | 0 2 | 1 | 2 | |
| ON pin 2 OFF | t | | <u>}</u> | <u>I</u> | | Ŧł | f | | |
| pin 4 OFF | <u>t</u> | | • | Tł | | | | Ŧ | |

Note: FV position switch can be electrically wired by the customer as NO or NC and then the status of the output signal will be in accordance to the selected configuration

= intermediate spool position corresponding to the hydraulic configuration change

DHI

| Flow direction Spool type | P→A | P→B | A→T | B→T | P→T |
|-----------------------------------|-----|-----|-----|-----|-----|
| 0, 0/1 | С | С | С | С | |
| 0/2, 1, 1/1, 1/2, 1/9 | Α | A | Α | A | |
| 2, 3, 3/1 | Α | A | С | С | |
| 2/2, 4, 4/8, 5, 5/1, 58, 58/1, 94 | D | D | D | D | Α |
| 6, 7, 16, 17 | А | A | С | A | |
| 8 | С | С | В | В | |
| 09, 19, 90, 91 | В | В | А | A | |
| 39, 93 | D | D | D | D | |



DHE

| | | | | _ | |
|----------------------------------|-----|-----|-----|-----|-----|
| Flow direction Spool type | P→A | P→B | A→T | B→T | P→T |
| 0, 0/1 | Α | Α | С | С | D |
| 1, 1/1, 1/9 | D | С | С | С | |
| 3, 3/1 | D | D | A | A | |
| 4, 4/8, 5, 5/1, 49, 58, 58/1, 94 | F | F | G | С | Е |
| 1/2, 0/2 | D | D | D | D | |
| 6, 7, 16, 17 | D | D | D | D | |
| 8 | Α | Α | E | E | |
| 2 | D | D | | | |
| 2/2 | F | F | | | |
| 09, 19, 90, 91 | E | E | D | D | |
| 39, 93 | F | F | G | G | |

DKE

| Flow direction Spool type | P→A | P→B | A→T | B→T | P→T | B→A |
|------------------------------|-----|-----|-----|-----|-----|-----|
| 0, 0/1, 0/2, 2/2 | Α | Α | В | В | | |
| 1, 1/1, 1/9, 6, 8 | Α | Α | D | С | | |
| 3, 3/1, 7 | А | Α | С | D | | |
| 4 | В | В | В | В | F | |
| 5, 58 | Α | В | С | С | G | |
| 1/2 | В | С | С | В | | |
| 19, 91 | E | E | G | G | | Н |
| 39, 93 | F | F | G | G | | Н |





15 OPERATING LIMITS based on mineral oil ISO VG 46 at 50°C

The diagrams have been obtained with warm solenoids and power supply at lowest value (V_{rom} - 10%). The curves refer to application with symmetrical flow through the valve (i.e. $P \rightarrow A$ and $B \rightarrow T$). In case of asymmetric flow and if the valves have the devices for controlling the switching times the operating limits must be reduced.

| DHI | | | | |
|-------|---|--|--|--|
| Curve | Spool type | | | |
| Α | 0, 1,1/2, 8 | | | |
| в | 0/1, 0/2, 1/1, 1/9, 3, 3/1 | | | |
| С | 4, 4/8, 5, 5/1, 6, 7, 16, 17, 19, 39, 49, 58, 58/1, 09, 90, 91, 93, 94 | | | |
| D | 2, 2/2 | | | |



DHE Spool type Curve AC DC 1,1/2,8 0, 0/1, 1, 1/2, 3, 8 Α 0, 0/1, 0/2, в 0/2, 1/1, 6, 7, 1/9, 19 1/1, 1/9, 3 3/1, 4, 4/8, 5, 5/1, 16, 17, 19, 39, 49, 58, 58/1 09, 90, 91, 93, 94 С 3, 3/1, 6, 7 4, 4/8, 5, 5/1, 16, 17 19, 39, 58, 58/1, 09, D 2, 2/2 90, 91, 93, 94 Е 2, 2/2 _



DKE

| Curve | AC | Spool type DC | | | |
|-------|----------------|-------------------------------------|--|--|--|
| A | 0/1 | 0, 0/1, 1, 1/1, 3, 3/1, 1/2, 0/2, 8 | | | |
| в | 4, 5, 19, 91 | 6, 7 | | | |
| с | 0, 1/1, 3, 3/1 | 19, 91 | | | |
| D | 1, 1/2, 0/2 | 4, 5 | | | |
| E | 6, 7, 8, 2/2 | 2/2 | | | |





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