

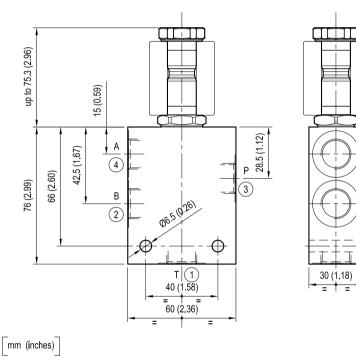
Solenoid operated valves 4-way 2-positions Common cavity size 08 Cartridge style in manifold

VED-CS-16-08A-42

OS.14 - K - 58 - X - Y - Z - W Edition: 12.2016

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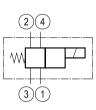
RE 18331-68



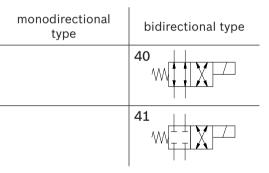
Technical data

Max. flow	20 l/min (5 gpm)*
Max. operating pressure for steel body	280 bar (4060 psi)
Max operating pressure for aluminium body	210 bar (3000 psi)
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)	
MTTFd	150 years see RE 18350-51
To order manifold only, see data sheet RE 18325-85	
Other technical data	See data sheet 18350-50
* and parformance graph on page 2	

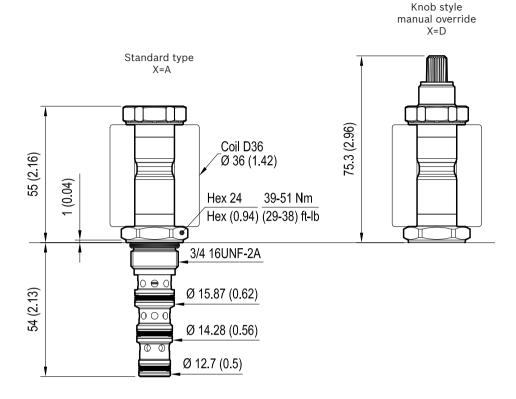
* see performance graph on page 3



Cartridge schemes (K)



Solenoid operated valves, direct acting spool type 4-way 2-position

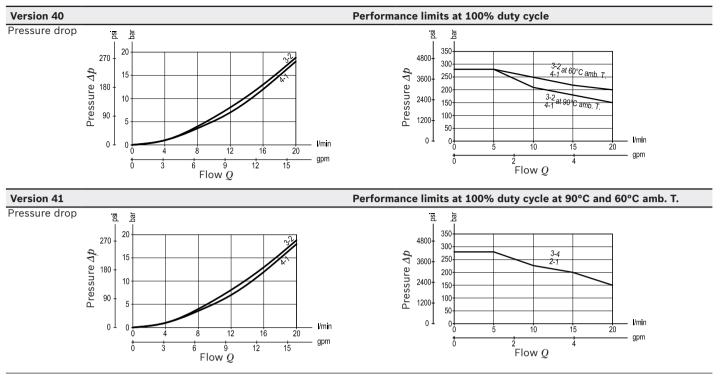


Cartridge technical data

General	
Installation orientation	Unrestricted
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)
Hydraulic	
Max. operating pressure	280 bar (4060 psi)
Flow range	up to 20 l/min (5 gpm)
Max. internal leakage	40 cm ³ /min. (2.4 cu.in/min.)
Fluid temperature range	-20 to 80 °C (-4 to 176 °F)
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)	
Installation torque	39 - 51 Nm (29 - 38 ft-lbs)
Recommended degree of fluid contamination	Nominal value max. 10 μm (NAS 8) ISO 4406 19/17/14
MTTFd	150 years see RE 18350-51
Cavity	CA-08A-4N see data sheet 18325-70
Other technical data	See data sheet 18350-50

Electrical		
Type of voltage	DC voltage	
Coil type	D36	
Supply voltage	See data sheet 18325-90	
Admitted voltage tolerance: -10%/+15% of nominal voltage at 60°C amb. T		
Power consumption	20 W	
Type of protection	See data sheet 18325-90	
Note: Coils must be ordered separately		

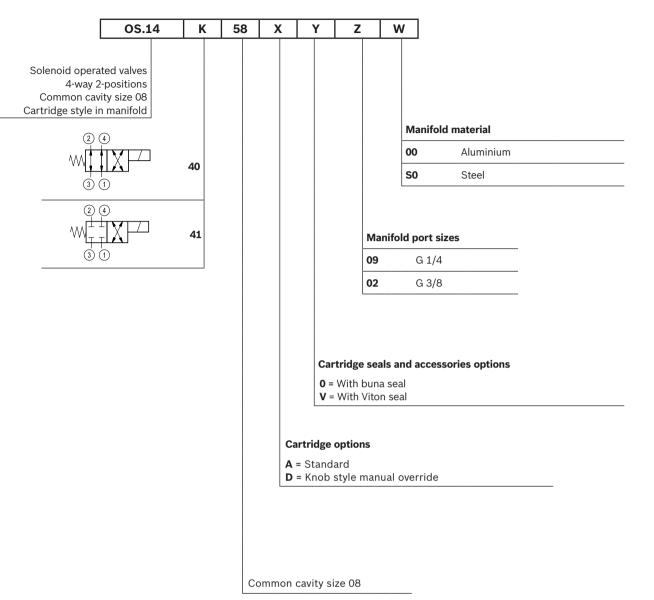
Characteristic curves



Minimum switching voltage for all versions and 100% ED		
Amb. T	Voltage required	
60°C	-10% of V nominal	
90°C	V nominal	

Note: in case of need of performance limits at specific different working conditions, please consult factory.

Ordering code



Bosch Rexroth Oil Control S.p.A.

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