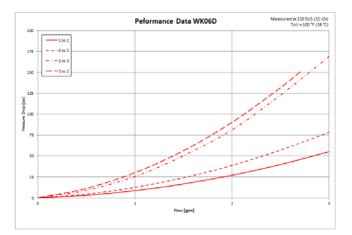


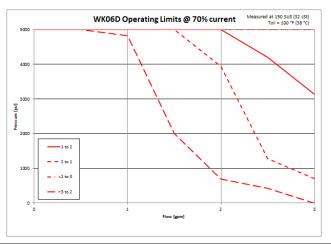
Use mating plug DIN 43650 form B without diode bridge for DC voltages PIN 02600570 Use mating plug DIN 43650 form B w/ diode bridge for AC voltages PIN 02600582 **Mating plugs sold separately

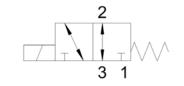
*Coils with internal Transient Suppression diode are available, consult factory.

COIL MODEL 32-1329

For other coil connector types consult factory.







COIL SHOWN FOR REFERENCE

					UNLESS OTHERWISE SPECIFIED:
					DIMENSIONS ARE IN INCHES [mm] ANGULAR + 2 DEGREES
	Α	original	09-14-14	CS	LINEAR TOLERANCES: FRACTIONAL ± .015
	02	-	08-19-14	CS	TWO PLACE DECIMAL ± .01
	01	-	08-02-13	MMB	THREE PLACE DECIMAL ± .005 SURFACE FINISH 125 RMS
	REV	CHANGE NUMBER	DATE	BY	Break Edges .0057.002 Squareness Within .005 T.I.R. of Common Axis Features .010 N

Specifications							
Operating Pressure	5000 psi (350 bar)						
Nominal Flow Rate	3 gpm* (See Operating Limits)						
Internal Leakage	7.5 cu in/min @ 3000 psi and 158 SUS						
Internal Leakage	(120 cc/min at 207 bar and 28 cSt)						
Seals Material Temperature Range	Buna-N: -30° to +250°F (-34° to +121°C)						
Seals Material Temperature Range	Viton: -15° to +400°F (-26° to +204°C)						
Ambient Coil Temperature Range	-40° to +140°F (-40° to +60°C)						
Coil Duty Rating	Continuous from 85% to 155% of nominal voltage						
Current Draw at 68°F (20°C)	984 mA at 12 VDC; 492 mA at 24 VDC						
Minumum Pull-in Current	70% of nominal amperage						
to Operate Valve	1 0						
Typical Response Time	On: 30 to 60 ms						
(Varies with Pressure and Flow)	Off: 20 to 40 ms						
Fluid Compatibility	Mineral-Based or Synthetics with						
	lubricating properties						
Viscosity	50 to 2000 SUS (7.4 to 420 cSt)						
Filtration	21/19/16 or cleaner per (ISO 4406)						
	Use with filter rated β10 ≥ 200						
Installation	No orientation restrictions						
Cavity	FC06-3 (See Line Bodies and Cavities Section)						
Cavity Tools	Rougher - 02582050						
-	Finisher - 02582051						
Cartridge Weight	3.0 oz (85 grams)						
Coil Weight	3.1 oz (88 grams)						
	Steel with hardened work surfaces.						
Cartridge Material	Zinc plate exposed surfaces.						
	Buna N or Viton™ o-rings.						
	Solid Thermoplastic Polyester back-up rings						
Coil Material	Class N, 200°C high temperature magnet wire, steel						
	shell, polyamide encapsulation, Zinc Nickel plating.						
Seal Kits	Buna-N FS062-N P/N: 02610184						
	Viton™ FS062-V P/N: 02610185						

MATERIAL:	SolidWorks 2014	NAME	DATE		VI	JAC	2	Hyd	raulic
PER ASS'Y DWG 02601453	DRAWN	MMB	08-02-13						
HEAT TREAT:	CHECKED	CS	09-14-14	(Henda	le Heigh	ts, Ill	inois,	USA
NONE	APPROVED	CMW	09-14-14	TITLE:					
FINISH:	ANSI Y14.5	THIRD ANGLE	PROJECTION	١ ١	NK	06D-	01	-C-	·X-0
INOINE	DO NOT SCALE		Ψ	S	OLE	VOID V	/ALV	'E 3V	V2P
PROPRIETARY DRAWING - Distri of information pertaining to this drar than those directly working with HY the written consent of HYDAC.	SIZE	DWG.	2 <mark>61</mark> 0	73	5	STATUS			
the written consent of fit DAC.					F 0.4			CLIEF	T 4 OF 4

SCALE: 2:1 WEIGHT: lbs SHEET 1 OF 1